

Center for Advanced  
Automotive Technology

C · A · A · T

# ***Emerging Automotive Technologies and Technicians***

October 4, 2019

**Michigan Automotive Teachers Association (MATA)**

Macomb Community College

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Miami University (Ohio)  
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General Motors R&D Center  
Adjunct Instructor  
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Technology

My background includes conducting research on the chemistry of photochemical smog formation, vehicle emissions, foundry emissions, airbag emissions, hydrogen production and storage, renewable hydrogen production, and battery charging using solar energy. I have published approximately 60 technical papers, have 17 patents, and a book chapter on electrolytic hydrogen.

# The Center for Advanced Automotive Technology (CAAT)

- Located at Macomb Community College, South Campus in Warren, MI
- Became an Advanced Technological Education Center in 2010 funded by the National Science Foundation (NSF)
- Mission
  - Develop and disseminate advanced automotive technology curricula
  - Provide outreach activities to middle and high school students (STEAM)





# Today's Main Questions

1. What are the emerging technologies in automotive technology?
2. How do those technologies work?
3. What are the remaining challenges?
4. What new educational materials are needed for automotive technician education? How has CAAT responded to this need?

# 1. Emerging automotive technologies

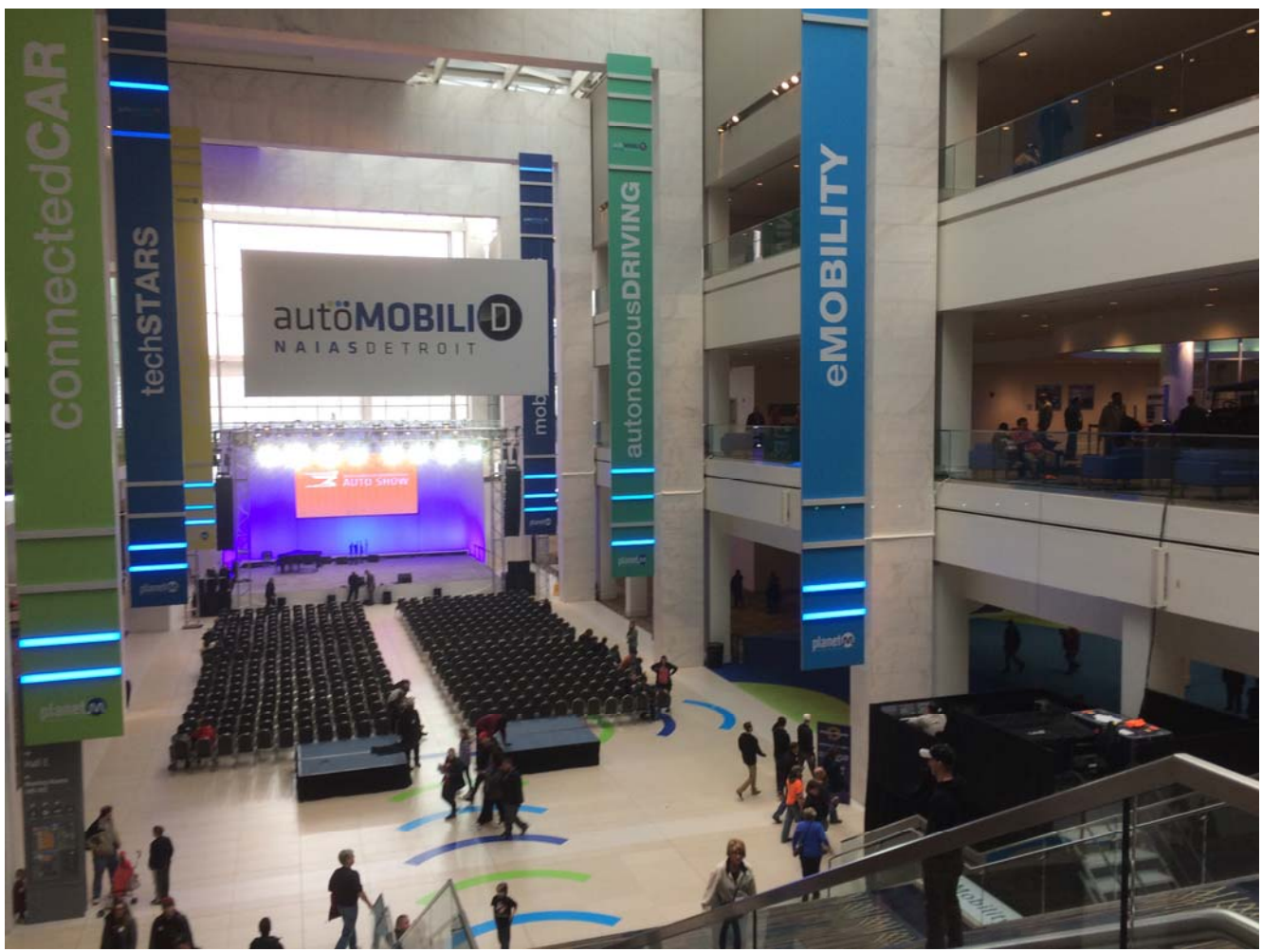
- Electrification of the powertrain
- Electromechanical control of throttle, steering, and braking
  - Advanced Driver Assistance Systems (ADAS)
  - Automated driving
- Automated and connected vehicles
  - ACES acronym (automated, connected, electrified, shared)
- Use of lightweight materials

Mary Barra, GM CEO, as quoted during the introduction of the Chevy Bolt at the 2016 Consumer Electronics Show

“I have no doubt that the automotive industry will change more in the next five to 10 years than it has in the last 50,” she said. “The convergence of connectivity, vehicle electrification, and evolving customer needs demand new solutions.”

She noted that broader “societal trends” such as [urbanization](#) and [sustainability](#) are going to drive a lot of this change, as well as new technological developments at improving safety, fuel economy, and creating autonomous vehicles.

Latest statement of goals: zero crashes, zero emissions, zero congestion





# Automotive Technicians Must Understand New Systems

## The New DNA of Vehicles

- High voltage batteries, power conversion, electric motors
- Advanced Driver Assistance Systems (ADAS)
- Lightweight materials and advanced joining and fasteners
- New educational materials are needed to train technicians to work on vehicles with these technology advances
- CAAT has developed some of the new educational materials through seed funding
  - and they can be downloaded and used for free

[http://autocaat.org/Educators/Seed\\_Funding/](http://autocaat.org/Educators/Seed_Funding/)

## CURRENT DNA

Energized by  
Petroleum

Powered Mechanically by  
Internal Combustion Engine

Controlled  
Mechanically

Stand-alone

Totally Dependence  
on the Driver

Vehicle Sized for Max  
Use – People and Cargo



## NEW DNA

Energized by Biofuels,  
Electricity, and Hydrogen

Powered Electrically by  
Electric Motors

Controlled  
Electronically

"Connected"

Semi/Full Autonomous  
Driving

Vehicle Tailored to  
Specific Use

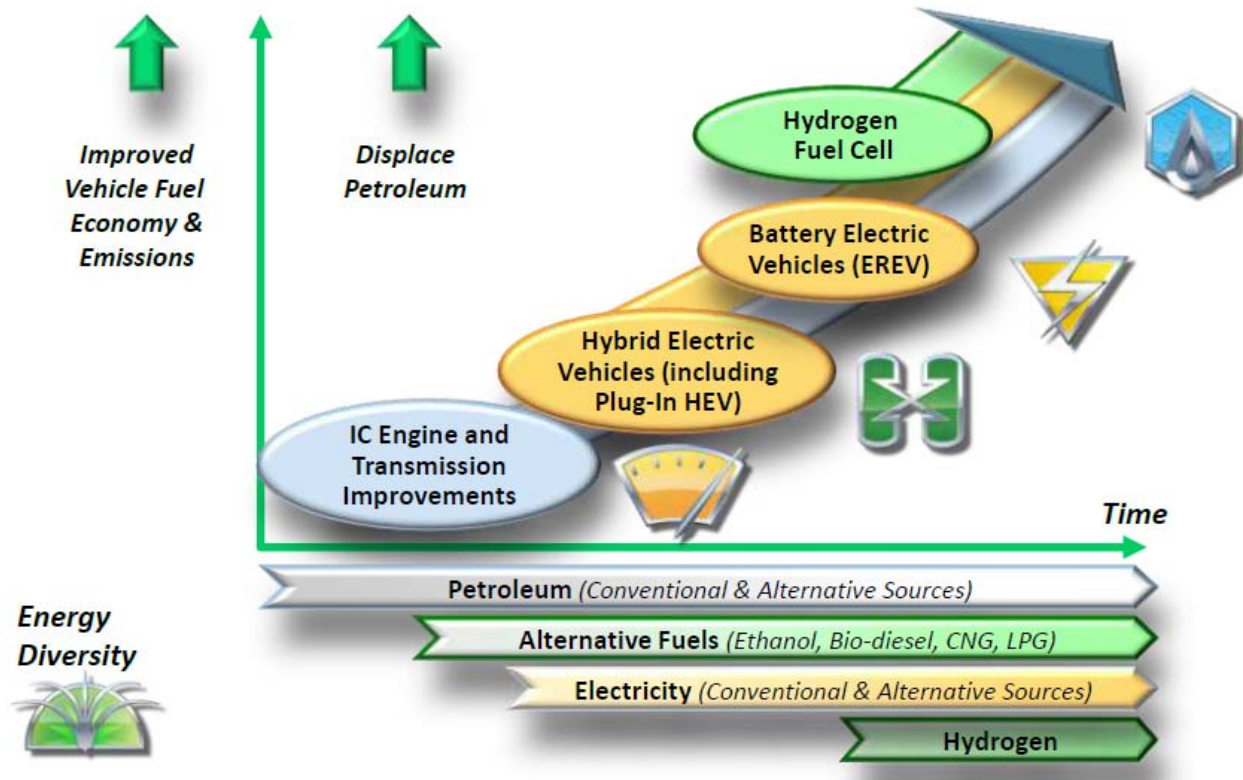
# Why do we need these new technologies?

- Electrification and lightweighting
  - Reduce emissions of air pollutants
  - Reduce the emissions of greenhouse gases (mainly carbon dioxide)
  - Reduce the usage of fossil fuels; sustainability
- Advanced driver assistance systems and connectivity
  - Safety – reduce traffic deaths and injuries
  - Convenience



# Advanced Propulsion Technology Strategy

No single silver bullet exists



Source: Charles Freese, GM Executive Director, Global Fuel Cell Activities

# Why Must Automakers Build Electric Vehicles?

- EPA and CARB can set pollutant emission standards to protect public health (hydrocarbons, CO, NO<sub>x</sub>, SO<sub>2</sub>, lead, particulate matter)
  - NHTSA can set mpg standards (CAFE)
  - CO<sub>2</sub> can also be regulated – a greenhouse gas (GHG)
- Increasingly difficult for internal combustion engines (ICE) to meet fuel economy standards (mpg and CO<sub>2</sub> emission) standards
  - 54.5 mpg by 2025 (163 g CO<sub>2</sub>/mile)
- Impossible for ICE to meet California zero-emission vehicle (ZEV) standards

## Different Objectives With Similar Outcomes



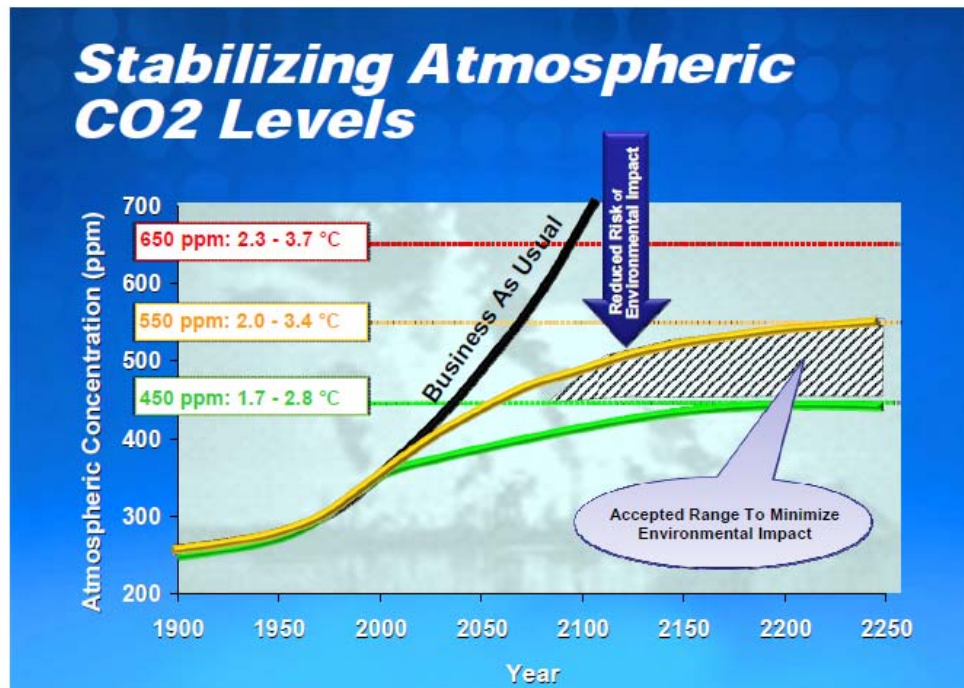
petroleum reduction



greenhouse gas reduction



greenhouse gas reduction



- Simply “not getting worse” is not good enough
- CO2 reduction is required on a global basis going forward
- This is a long term commitment for a sustainable future

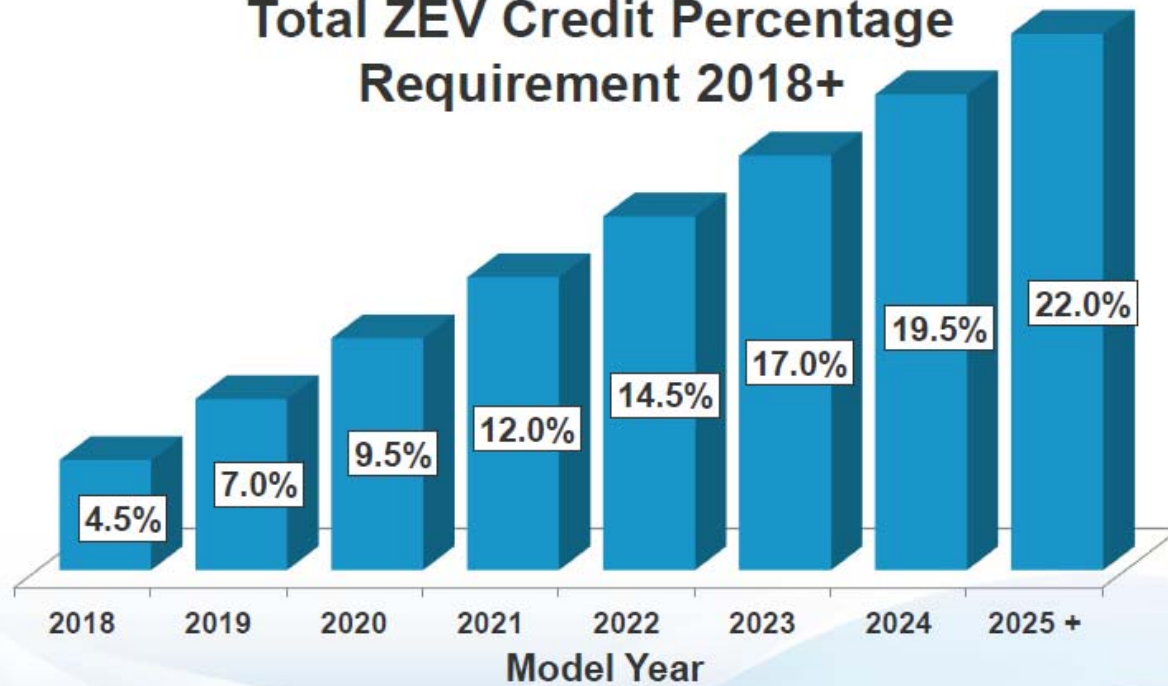


# California

## ZEV Requirement

2018+  
MYs

Total ZEV Credit Percentage  
Requirement 2018+





# Why Must Automakers Reduce Vehicle Mass?

## VEHICLE WEIGHT AND FUEL ECONOMY

- ¶ 6% improvement in fuel economy for 10% mass reduction
  - 0.4 mpg improvement per 100 lbs., for 3,500-lb. vehicle
  - 0.5 km/L improvement per 100kg weight reduction, for 1500kg vehicle

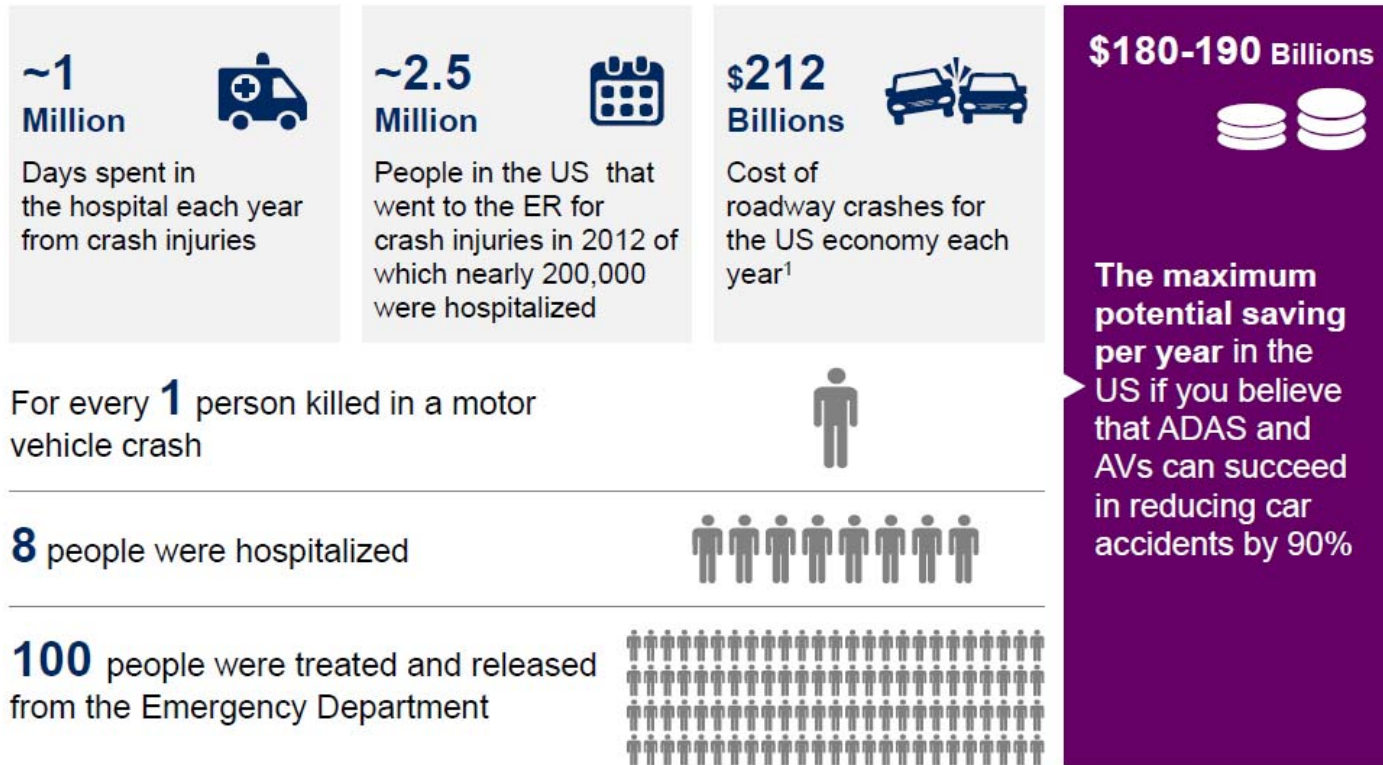
GM

# Why Must Automakers Add Safety and Convenience Features?

- Safety – Traffic Deaths are Increasing
  - 40,000 deaths per year in U.S. -- like a 747 crashing every week
  - Over 6000 pedestrians
  - Advanced Driver Assistance Systems (ADAS) can help
    - Automatic Emergency Braking (AEB) and Forward Collision Warning (FCW) voluntary standard by 2022
- Convenience
  - ADAS (i.e. backup camera, adaptive cruise control)
  - Automation ultimately leading to the driver riding shotgun

There is a competitive advantage to offering the most advanced technology

# The Impact of Car Crashes on the Economy beyond 40,000 Deaths per Year in the US Alone



# National Highway Traffic Safety Administration (NHTSA)



<https://www.nhtsa.gov/technology-innovation/automated-vehicles>

## 2. How do the new technologies work

- Electrification of the powertrain
- Use of lightweight materials
- Electromechanical control of throttle, steering, and braking
  - Advanced Driver Assistance Systems (ADAS)
  - Automated driving systems (SAE/NHTSA level 2)
- Automated and connected vehicles (SAE/NHTSA levels 3 to 5)

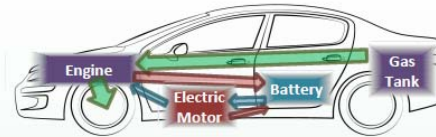
# Electrification of the Powertrain

## EV Types

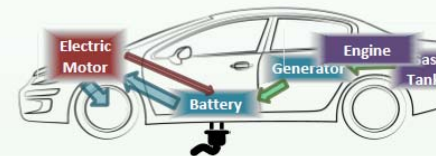
➤ Battery electric vehicle (BEV):



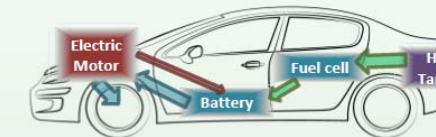
➤ Hybrid electric vehicle (HEV):



➤ Plug-in hybrid vehicle (PHEV):



➤ Fuel cell electric vehicle (FCEV):



# Examples of Each Type of xEV

## HEV

Toyota Prius

## PHEV

Chevy Volt

## EREV

Very common

## BEV

Tesla Model S, X, 3

Nissan Leaf

Becoming common

## FCEV

Toyota Mirai

Honda Clarity

California only

# Energy Conversion in an ICE versus an Electric Vehicle

- **ICE**

**Fuel + O<sub>2</sub> → CO<sub>2</sub> + H<sub>2</sub>O + pollutants + heat**

**1<sup>st</sup> law of thermodynamics, limited efficiency (Carnot)**

- **Electric vehicles**

**Electrochemistry: direct conversion of chemical energy to electricity**

**Electric motor: high conversion of electricity to mechanical energy**



# Energy Storage for a BEV or FCEV

Chemistry is the key

Electrochemistry

Oxidation/Reduction Reactions

Anode/Cathode/Electrolyte

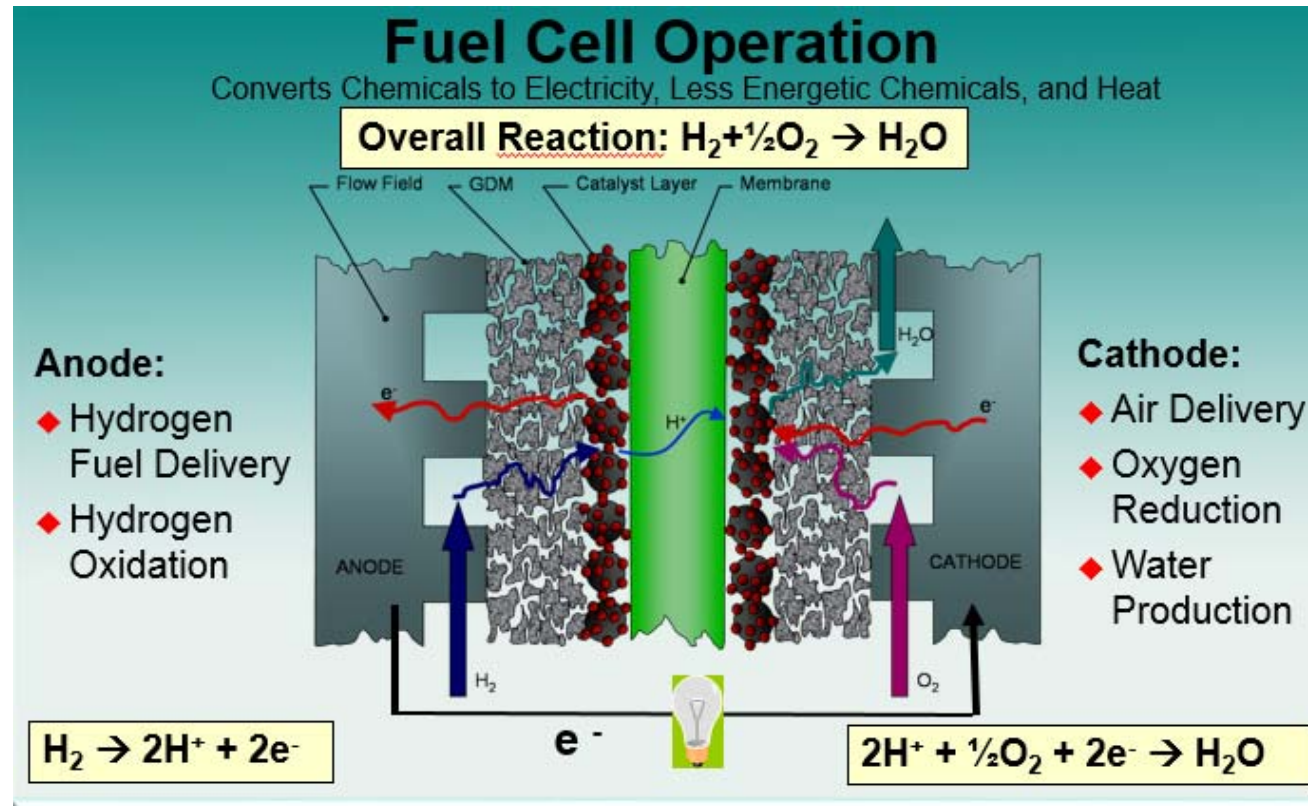
Ion and Electron Flow

The Electromotive Series, Half-Reactions

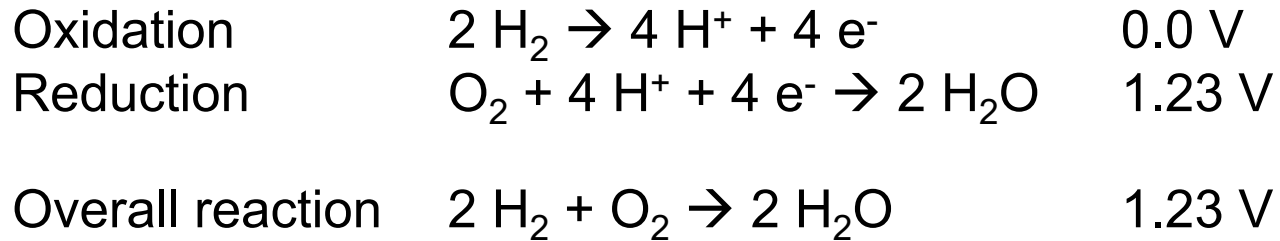
Standard Potential,  $E^0$

Overvoltage

# A Proton Exchange Membrane (PEM) Fuel Cell



# PEM Fuel Cell Chemistry

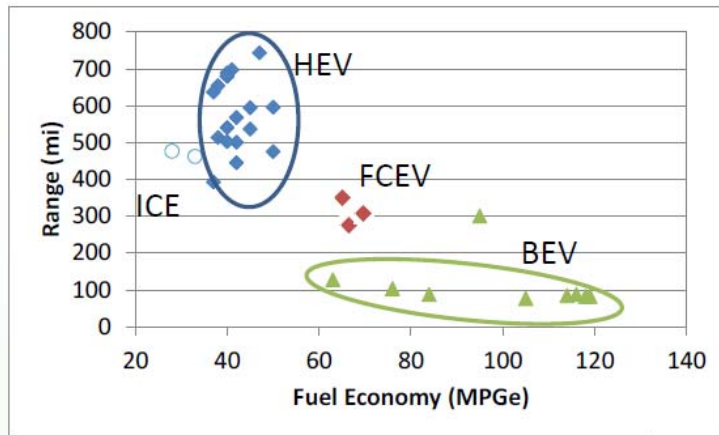


- Real world voltage under load is 0.6 to 0.7 V
  - Due to sluggish reaction for oxygen reduction
  - So efficiency is about 50%
- For comparison, Li-ion batteries have efficiencies of 80 to 90% (energy out/energy in)
  - depends on charging and discharging rate

# Toyota Mirai FCEV

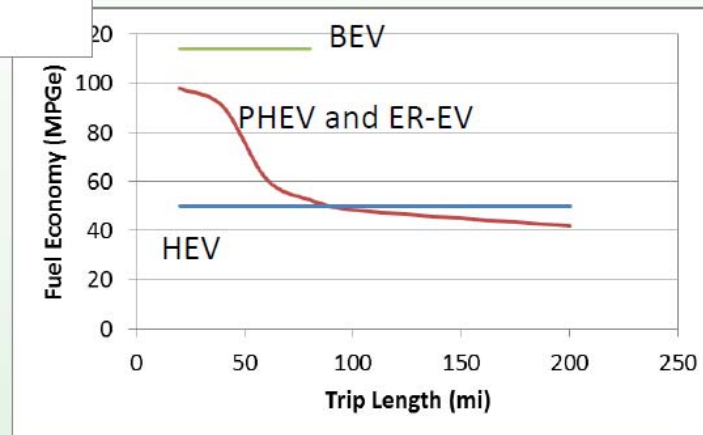


# Fuel Economy and Range of EVs

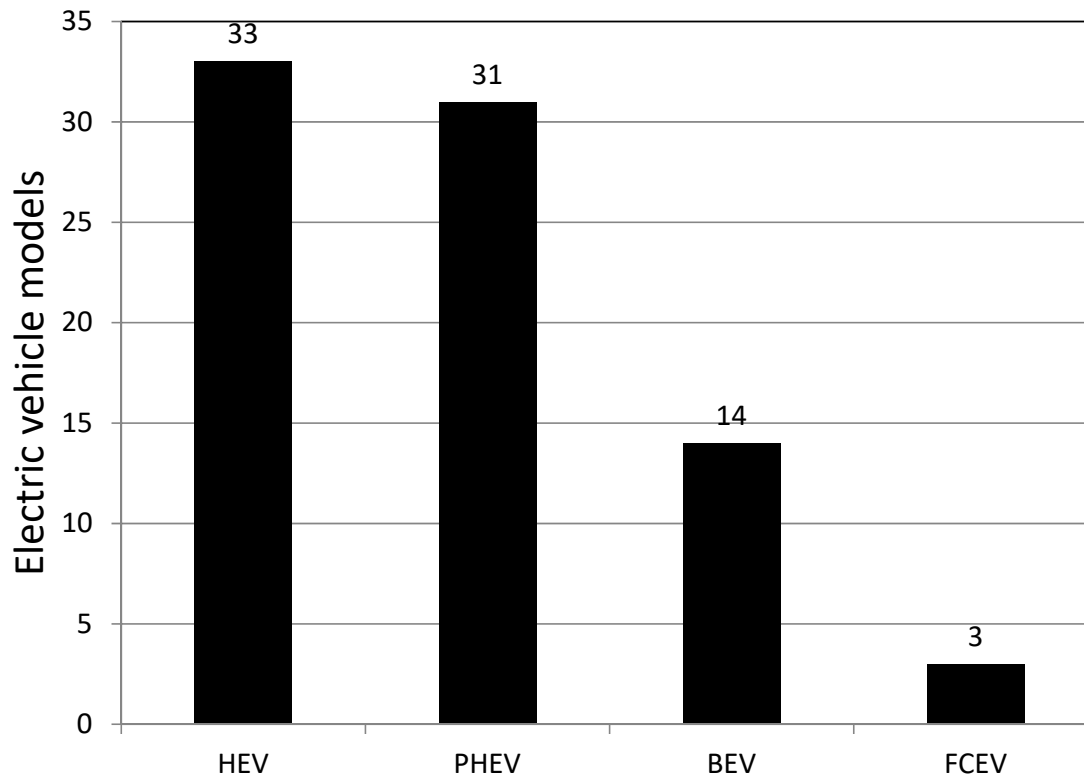


➤ BEV > FCEV > HEV > ICE

➤ The fuel economy of PHEV and ER-EV highly depends on driving behavior.



# 81 Models of Electric Vehicles for Sale in 2018



## 3. xEV Remaining Challenges

- Cost
  - Tesla Model 3, from \$42,900
  - Chevy Bolt, from \$36,600, getting closer
- Infrastructure
  - Fast BEV charging stations
  - Hydrogen fueling
- Other
  - BEV range and “refueling” time (getting much better)
  - FCEV H<sub>2</sub> cost

## Reducing Mass Using Lightweight Materials

### ADVANCED MATERIALS FOR LIGHTWEIGHT VEHICLES

<b>Material</b>	<b>Weight Reduction vs. Low-Carbon Steel</b>
High-strength steel	15-25%
Glass-fiber composite	25-35%
Aluminum	40-50%
Magnesium	55-60%
Carbon-fiber composite	55-60%



# Lightweighting

## VEHICLE WEIGHT AND FUEL ECONOMY

- ¶ 6% improvement in fuel economy for 10% mass reduction
  - 0.4 mpg improvement per 100 lbs., for 3,500-lb. vehicle
  - 0.5 km/L improvement per 100kg weight reduction, for 1500kg vehicle



# 2015 Ford Aluminum Body F-150 Reduces Mass by 700 lbs.

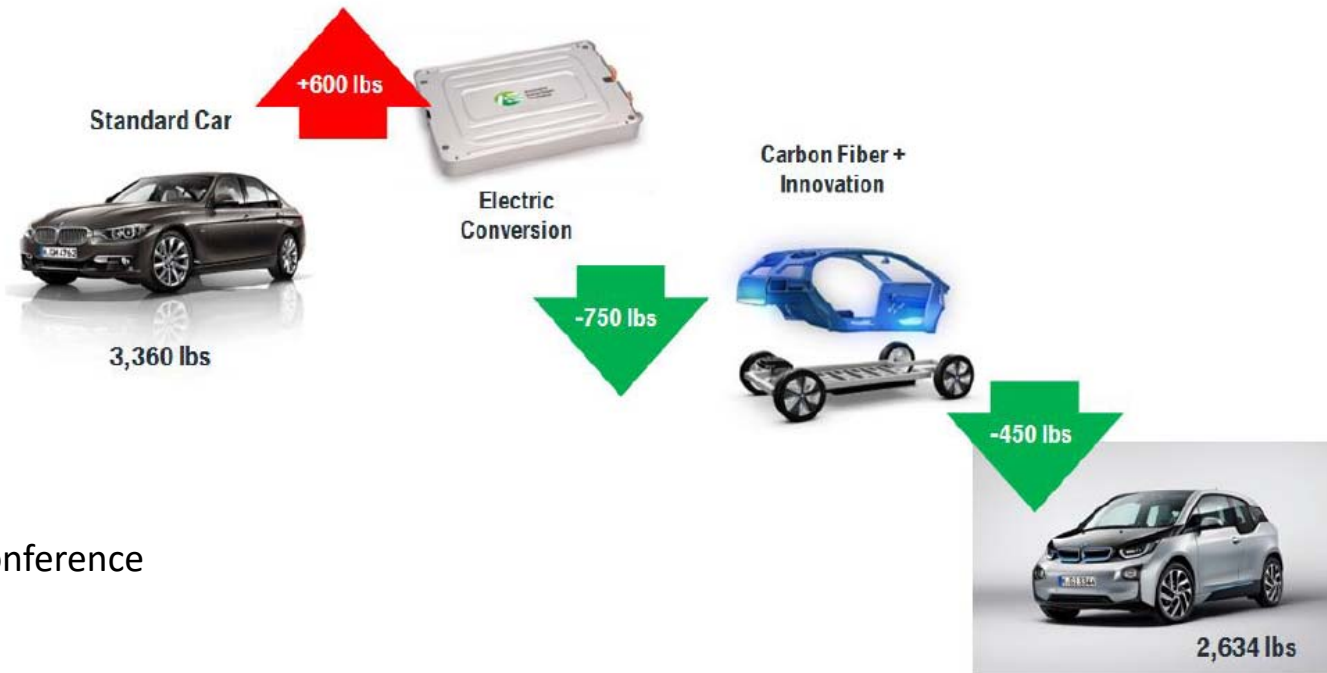


Total weight saved on new Ford F150 is reported as 700lbs  
Nearly 500lbs saved in the body by using aluminium alloys  
60lbs saved in the frame using HSS

**The Ford F150 truck is the first high volume application of LWV technology in the USA**  
**Ford worked with aluminium suppliers & technology providers to ensure capacity is in place**  
**Further Capacity will be put in place in the USA as further models require LWV technology**  
**Shifts the aluminium needle, but still less than 5% of total Auto Body Sheet requirement**

# Use of Lightweight Materials and Electrification

## BMW i LIFEDRIVE ARCHITECTURE.



2016 CAAT Conference

Robert Healy  
Head of EV Infrastructure, BMW



















# Automated and Connected Vehicles

- Sensors, positioning information, and communication = perception data
- Computers using algorithms crunch the data = processing and data fusion
- Actuators, relays, solenoids are commanded by the computer = actions

# Electronic and Electromechanical Controls Controls

- 1980s      Microprocessors for electronic powertrain control, CAN and other busses, sensors (MAF, O<sub>2</sub>, rpm), stoichiometric A/F ratio control, spark timing, algorithms and engine maps
- 1990s      OBD-II, cylinder deactivation, electromechanical systems for throttle, steering
- 2000s      Adaptive cruise control, parking systems
- 2010s      Sensors: ultrasonic, radar, cameras, connectivity, advanced driver assistance systems, fully automated systems under test and “teaser” that they will be released

# There are Six Levels of Automation

Level	Name	Who is Driving?	Who is Monitoring?	Who Intervenes?
0	No Automation			
1	Driver Assist			
2	Partial Automation			
3	Conditional Automation			
4	High Automation			
5	Full Automation			

Source: Adapted from NHTSA and SAE J3016

# ADAS system comprises of passive and active safety system depending on the level of human intervention in driving

## Major ADAS systems

Active safety system ↑ Actively engaging/ intervening driving to prevent accident	<b>Autonomous emergency braking</b>		<ul style="list-style-type: none"> <li>Activated when collision risk detected using same sensors as Adaptive Cruise Control</li> </ul>	
	<b>Adaptive cruise control</b>		<ul style="list-style-type: none"> <li>Adjusts speed to maintain safe distance between cars using long &amp; short distance radar sensors</li> </ul>	
	<b>Forward collision warning</b>		<ul style="list-style-type: none"> <li>Detects obstacles in front and issues warning on screens using same sensors as ACC</li> </ul>	
	<b>Lane departure warning</b>		<ul style="list-style-type: none"> <li>Detects and warns against lane departure</li> <li>Some functions even offer autonomous return to original lane</li> </ul>	
	<b>Parking assistance</b>		<ul style="list-style-type: none"> <li>Aids parking in varying degrees: simple warning against obstacles → complete autonomous parking</li> </ul>	
	<b>Blind spot monitoring</b>		<ul style="list-style-type: none"> <li>Warns against lane departure by detecting blind spots during lane change</li> </ul>	
	<b>Rear cross traffic alert</b>		<ul style="list-style-type: none"> <li>Warns for proximity to vehicle when backing up</li> </ul>	
	Passive safety system ↓ Monitoring and warning drivers to prevent accidents	<b>Night vision &amp; pedestrian detection</b>		<ul style="list-style-type: none"> <li>Expands scope of detection via infrared camera installed under the bumper or rear view mirrors</li> </ul>
		<b>Traffic sign recognition</b>		<ul style="list-style-type: none"> <li>Reads speed limit signs using cameras mainly installed on back of rear view mirrors</li> </ul>
<b>Driver Monitoring</b>			<ul style="list-style-type: none"> <li>Issues warnings on fatigue level using camera sensors that monitor driver and his/her driving patterns</li> </ul>	



# WHAT IT LOOKS LIKE TODAY

## Safety

**FCW:** Forward Collision Warning  
**AEB:** Advanced Emergency Braking  
**LDW:** Lane Departure Warning  
**LKA:** Lane Keeping Assistant  
**BSD:** Blind Spot Assist  
**CTA:** Cross-Traffic Assist  
**PD:** Pedestrian Detection  
**CD:** Cyclist Detection  
**MD:** Motorcyclist Detection  
**AD:** Animal Detection

## Vision

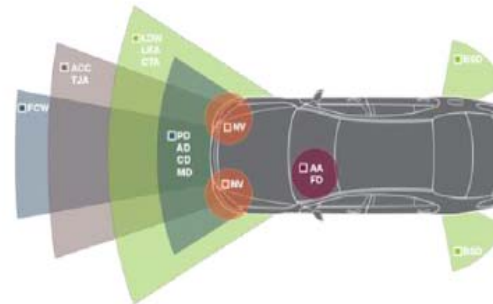
**NV:** Night Vision  
**360° / RV:** Surround / Rear View Cameras

## Comfort

**ACC:** Adaptive Cruise Control  
**TJA:** Traffic Jam Assist  
**RSR:** Road Sign Recognition  
**ISA:** Intelligent Speed Assistance  
**AP:** Active Parking  
**HBA:** High Beam Assist  
**AH:** Adaptive Headlights

## Driver Monitoring

**FD:** Fatigue Detection  
**AA:** Attention Assist





# Where are we right now with respect to the six levels of automation?

- Level 1 and 2 are ADAS -- “assist” technology
- ADAS level 2 “assist” technology
  - Tesla Autopilot (2014 Model S)
  - Cadillac Super Cruise (2018 Cadillac CT6)
  - Nissan ProPilot (2018 Leaf)
- Driver is responsible for being engaged (certainly not in the back seat!)
- No Level 3 systems yet on the market but Level 3 and beyond is being tested
  - Musk: 2016 Tesla’s are hardware equipped for level 5 (but not software)

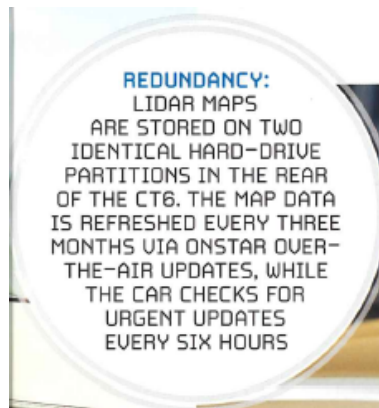
# Hands-Free for 700 Miles



Super Cruise-equipped CT6s incorporate three cameras and five radar sensors, in addition to map data and significant data-fusion capability.

Automotive Engineering, November 2017

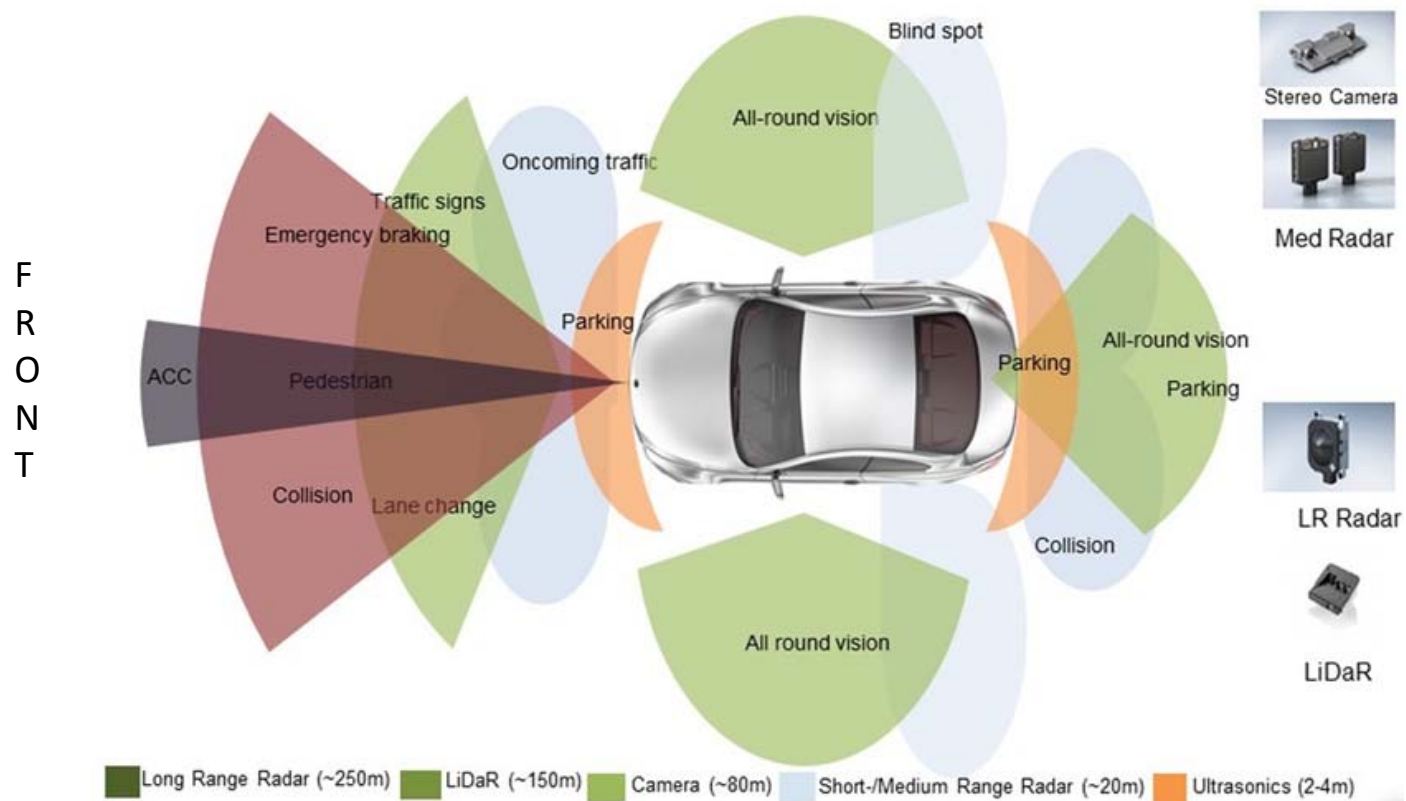
# GM Super Cruise



# Comparison of Tesla Autopilot and Cadillac Super Cruise

- Autopilot
  - Level 2
  - Hands on
  - Uses “fleet learning”
  
  - Highway recommended but not enforced
- Super Cruise
  - Level 2
  - Hands off
  - Uses LiDAR maps of highways obtained by Cadillac personnel
  - Highway only
  
  - No driver response – vehicle controlled stop

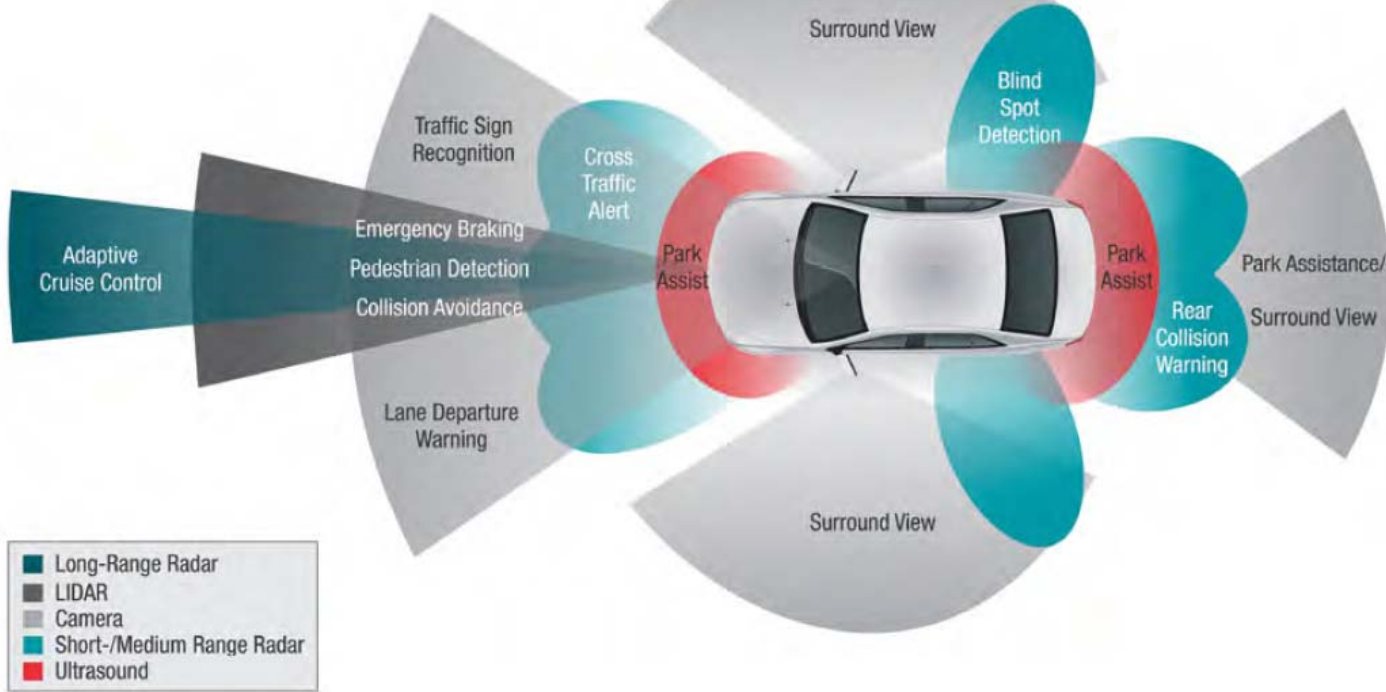
# Different Sensors Have Different Geometry and Range



# Automated Driving: Enabling and *Supporting* Technology

HIGH DEFINITION MAPS

V2X COMMUNICATIONS



Source: Texas Instruments ADAS Solutions Guide

# Sensor Characteristics

- Camera
  - Visible light comes into camera, can classify objects, but can't see in fog/snow/smoke or in the dark
- Radar
  - Radio waves are sent out, reflected and received
  - Knows location and speed of object, but not what it is
  - Works in fog/snow/smoke
- LiDAR
  - IR (invisible) pulses sent out, reflected, and received
  - Will not work in fog/snow/smoke but works in the dark



# Camera/Radar/Lidar Operation and Sensor Fusion

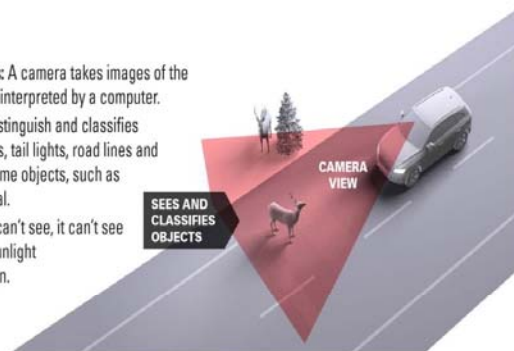
## Camera



**How it works:** A camera takes images of the road that are interpreted by a computer.

**Strengths:** Distinguish and classifies objects, such as traffic lights, tail lights, road lines and signs. It can also classify some objects, such as the deer being a large animal.

**Weakness:** Like us, what it can't see, it can't see — in the dark, into direct sunlight and when objects are hidden.



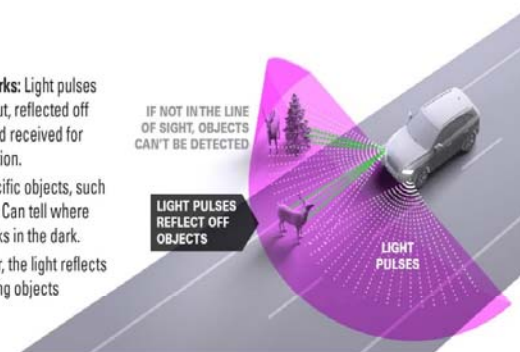
## LiDAR



**How it works:** Light pulses are sent out, reflected off objects and received for interpretation.

**Strengths:** Can define specific objects, such as a deer and its distance. Can tell where lines are on the road. Works in the dark.

**Weakness:** In bad weather, the light reflects off fog, rain or snow, making objects hard to define.



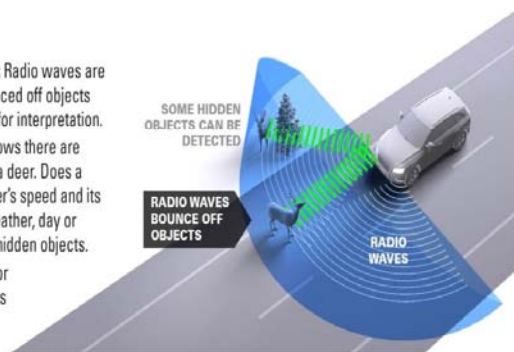
## Radar



**How it works:** Radio waves are sent out, bounced off objects and received for interpretation.

**Strengths:** Knows there are large objects that could be a deer. Does a good job calculating the deer's speed and its distance. Can work in all weather, day or night. Can even fill in some hidden objects.

**Weakness:** Can't see color or differentiate objects, such as a deer from a big rock.

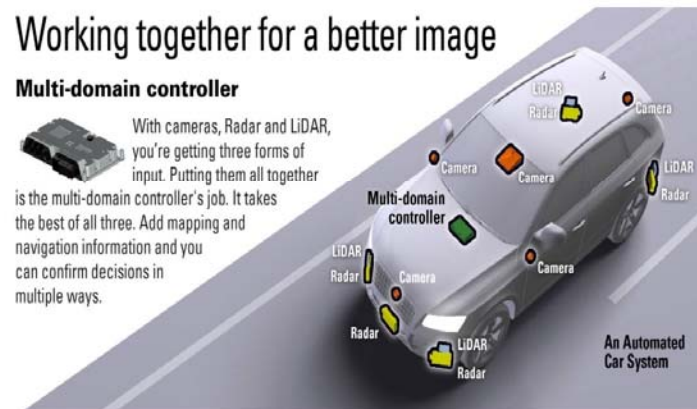


## Working together for a better image

### Multi-domain controller



With cameras, Radar and LiDAR, you're getting three forms of input. Putting them all together is the multi-domain controller's job. It takes the best of all three. Add mapping and navigation information and you can confirm decisions in multiple ways.





# Advantages of Redundant Sensor Fusion

- Probability of correct detection and classification
  - Increases with additional sensors and redundancy
  - Utilize sensors with highest signal to noise ratio (S/N) under the ambient conditions
  - Disregard sensors that have low S/N under the ambient conditions
- Reliability of systems
  - Adding more sensors increases the reliability of the overall system
  - Mean time to failure of a system with more sensors is increased

# Sensor Fusion for Automated Driving

- Combine sensor inputs, maps, GPS, V2X communications
  - Where am I, what is around me, where do I want to go?
- Use sensors inputs with algorithms to produce outputs to control steering, braking, power
  - Safely take me forward and tell others what I'm doing

# The Multi-Domain Controller for Sensor Fusion, Data Analysis, and System Control

Bosch AI Car Computer  
Enabling automated driving



- ▶ Artificial Intelligence Car Computer
- ▶ Powered by NVIDIA® Xavier GPU
- ▶ AI Supercomputer for highly Autonomous Vehicles
- ▶ 30 Trillion Deep Learning Operations / Second



11 Chassis Systems Control | Stepper | 2017.04.27  
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# Typical Software Applications: Lines of Code

**12 million lines of code**  
Android Operating System



**Premium vehicle**



**24 million lines of code**  
F-35 fighter jet



**44 million lines of code**  
Microsoft Office 2013



**50+ computers**

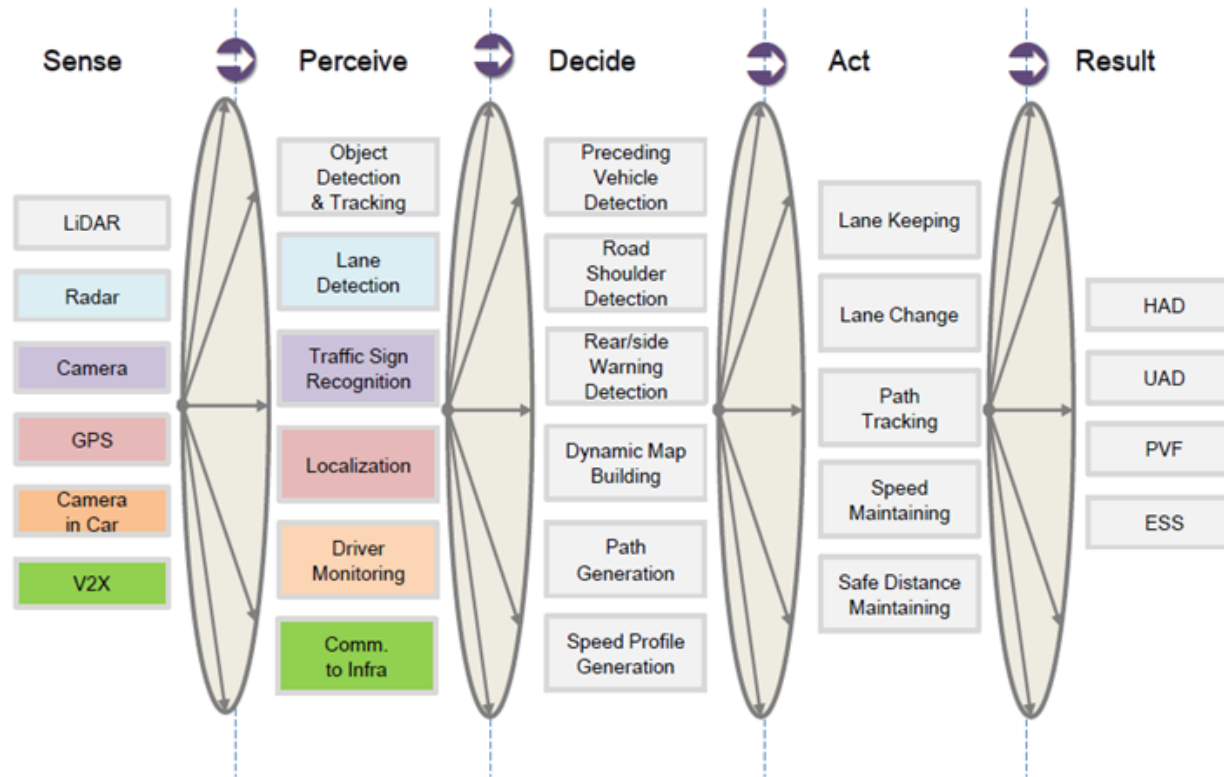
To deliver a world-class user experience, active safety and high performance drivability

**61 million lines of code**  
Facebook



**Premium vehicles today operate with over 100 million+ lines of code**

# System Flow



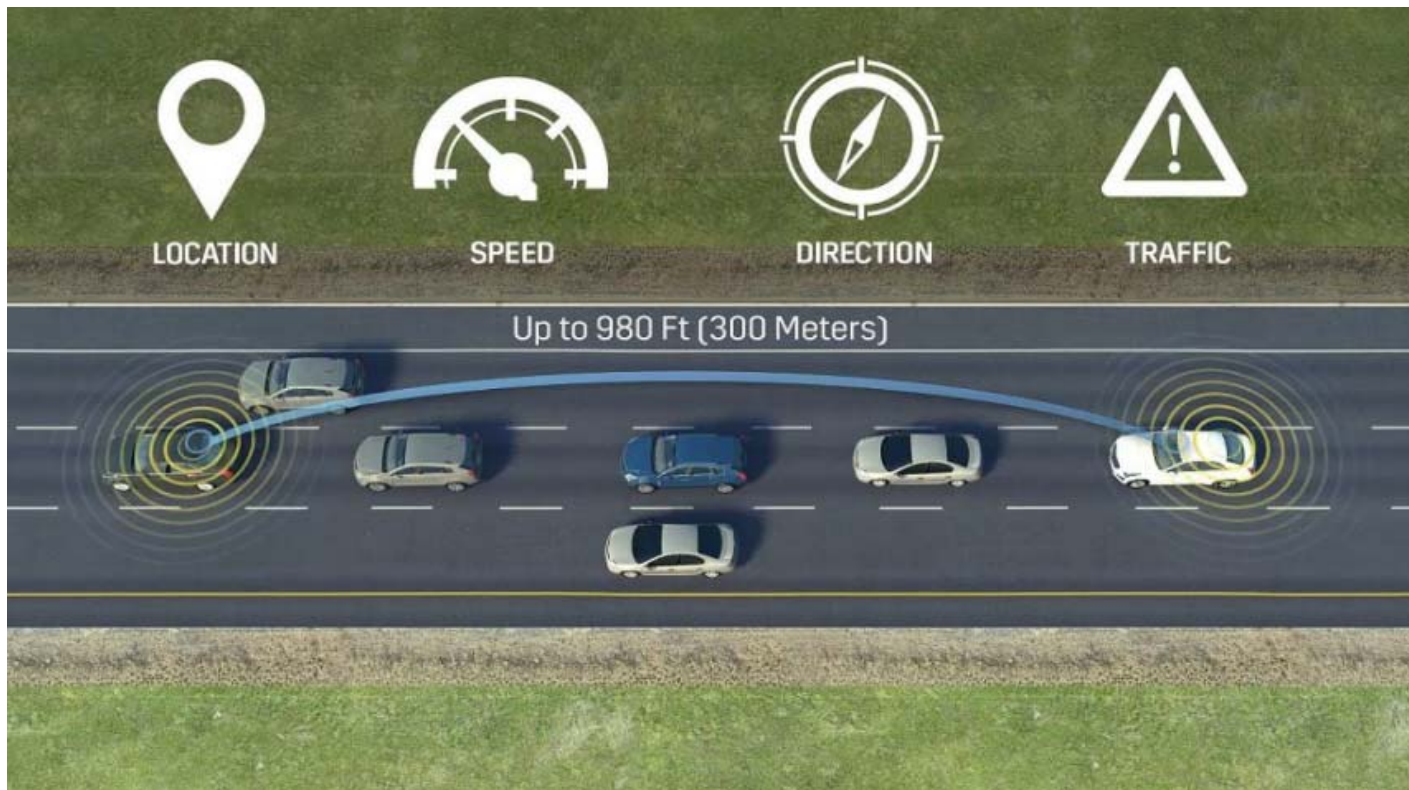
The Power to Surprise

# V2X Systems – What is X?





## Dedicated Short Range Communications (DSRC) and Vehicle Ad-Hoc Networks for V2V Communications



- DSRC uses 5.9 GHz frequency and 75 MHz bandwidth (seven 10 MHz channels) plus 5 MHz guard band
- 2017 Cadillac CTS is first to have DSRC

# What we have here is a failure to communicate

- DSRC
  - Was supposed to be implemented, NHTSA
  - No mandate, only Cadillac CTS got DSRC
- C-V2X
  - 5G will probably make this a winner
  - Ford and others have signed on
  - Big players in wireless technology are behind it



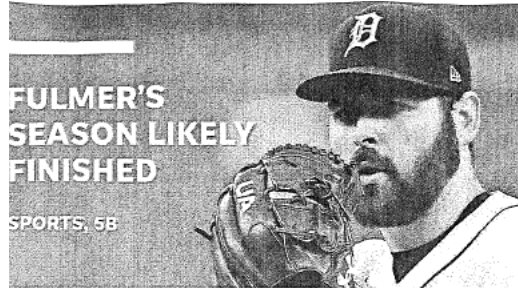
## **Expected Improvements Resulting from the Development of Connected/Automated Vehicles**

- Fewer traffic collisions
- Increased roadway capacity and reduced congestion
- Relief for occupants from driving and navigation
- Removal of constraints on occupants' state or handicaps
- Lighter more fuel efficient vehicles
- Reduced insurance costs
- Higher speed limits
- Increased productivity

### 3. What are the remaining challenges?

- Assignment of liability for errors
- Resistance to loss of vehicle control
- Hardware function in bad weather
- Software decision protocols
- Communication standards (DSRC versus C-V2X)
- Added electrical load
- Cybersecurity
- Loss of privacy
- Managing the transition from automated control to driver control (re-engagement of the driver)
- Cost
- Technician education

# Challenges: Cost



ON GUARD FOR 187 YEARS

## Detroit Free Press

TUESDAY, SEPTEMBER 18, 2018 ■ FREEP.COM

PART OF THE USA TODAY NETWORK



BUSINESS, 10A

### Trump ramps trade war

U.S. will impose tariffs 200 billion more of these imports.

## Cost of a fender bender: \$34K?

Eric D. Lawrence  
Detroit Free Press  
USA TODAY NETWORK

Many new vehicles these days come loaded with all kinds of extras, including safety features that should help you avoid a crash.

Automatic emergency braking, blind-spot detection, forward-collision warning — the list goes on.

Advanced safety features have helped re-

Tech in new vehicles means high repair bills

duce fatalities for those behind the wheel and their passengers, and features that help vehicles avoid pedestrians have the potential to cut into the dramatic increase in pedestrian fatalities in recent years.

But what happens when these ever-more technologically advanced vehicles crash? Experts say the cost to repair all that technology could be hefty.

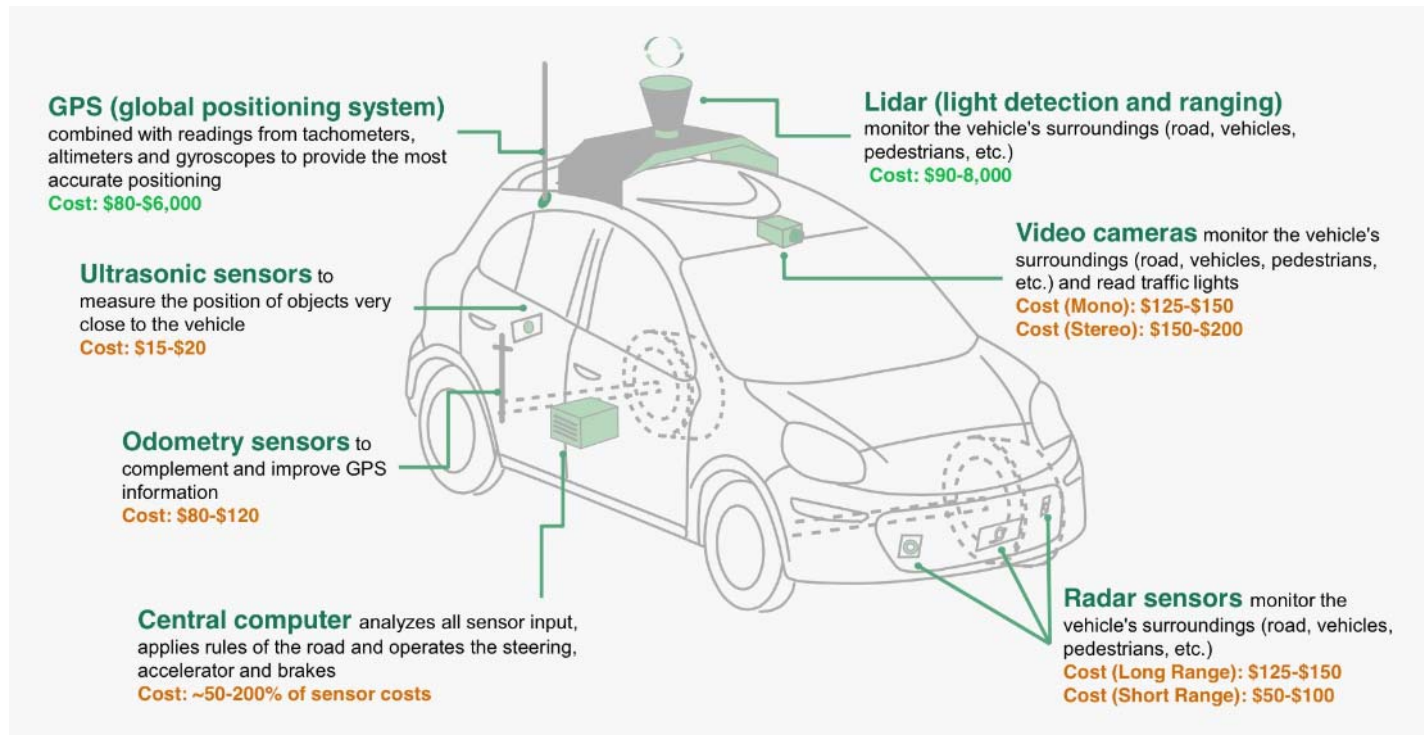
John Van Alstyne, CEO and president of I-Car, a nonprofit focused on vehicle repair edu-

cation, recently provided a jaw-dropping figure during an appearance on Autoline, an industry-focused program, to repair a "left front corner hit" on a Kia K900: \$34,000.

"The Kia K900, for example, has a ton of technology around the front and the corners of that vehicle," Van Alstyne told host John McElroy, who sounded, not surprisingly, stunned by the figure to repair a luxury sedan,

See REPAIRS, Page 7A

# Challenges: Cost



## “Mobility Moonshot”

*This nation should commit to achieving the goal, before 2025, of safely enabling the full potential of connected and autonomous vehicles for all people individually and together*

Larry Burns, 2015

## 4. What new educational materials are needed for automotive technician education? How has CAAT responded to this need?

- CAAT seed funding: our mechanism for new advanced automotive technology course development
- Funding available on a first come, first serve basis for educational institutions to develop or adapt materials for secondary and post-secondary education on advanced automotive technologies:
  - From modules and artifacts to courses and complete curricula
  - Requested funds must be less than \$25,000
  - Equipment not to exceed 20% of funding request
- 18 seed funding contracts completed
  - Hybrid and battery electric vehicles (originally this was the main focus)
  - STEM
  - Connected and automated vehicles
  - Light-weighting and new materials/joining
  - Vehicle experimental testing
  - Latest contract on automotive cybersecurity

## CAAT's 18 Seed Funding Partners and their Contributions to New Course Materials

	Institution	Hybrid or Electric Vehicles	Light Weighting	Connected Automated Vehicles	Completion Date
1	Lawrence Technological University	X			2011
2	Lewis and Clark CC	X			2011
3	Grand Rapids CC	X			2012
4	Lansing CC	X			2012
5	Grand Valley State University & Muskegon Community College	X			2013
6	Ivy Tech CC	X			2014
7	Kent Intermediate School District	STEM			2014
8	Utica Community Schools	STEM			2014
9	Wayne State University	X			2015
10	University of Alabama at Birmingham	X			2015
11	Jackson State University			X	2016
12	Kettering University		X		2016
13	Roane State Community College		X		2017
14	Kettering University		X		2016
15	Springfield Technical Community College			X	2017
16	Kettering University		X		2016
17	University of Alabama Birmingham			Experimental Testing	2017
18	Kettering University			Cybersecurity	2019

## CAAT Seed Funding Courses and Modules on Hybrid or Electric Vehicles

<b>Partner #</b>	<b>Institution</b>	<b>Date</b>	<b>Modules</b>	<b>Courses</b>
1	Lawrence Technological University	2011	4	1
2	Lewis and Clark Community College	2011		1
3	Grand Rapids Community College	2012	1	
4	Lansing Community College	2012	3	
5	Grand Valley State University	2013	1	
6	Ivy Tech Community College	2014	1	
9	Wayne State University	2015		
10	University of Alabama, Birmingham	2015	1	1
<b>Totals</b>			<b>11</b>	<b>3</b>



## CAAT Seed Funding Courses and Modules on STEM

<b>Partner #</b>	<b>Institution</b>	<b>Date</b>	<b>Modules</b>	<b>Courses</b>
7	Kent Intermediate School District	2014	1	
8	Utica Community Schools	2014		1
<b>Totals</b>			<b>1</b>	<b>1</b>

# STEM is Still the Foundation

- Physics
  - Newton's Laws
  - Distance, velocity, acceleration, vectors
  - thermodynamics, energy, work, heat
  - electricity and magnetism
- Chemistry
  - the periodic table, chemical bonding
  - chemical reactions, energy, entropy
- Mathematics
  - algebra, trigonometry, pre-calculus

## CAAT Seed Funding Courses and Modules on Lightweighting

<b>Partner #</b>	<b>Institution</b>	<b>Date</b>	<b>Modules</b>	<b>Courses</b>
12	Kettering University	2016		1
13	Roane State Community College	2017		4
14	Kettering University	2016		1
16	Kettering University	2016		1
<b>Totals</b>			<b>0</b>	<b>7</b>

## Creation of an Automotive Lightweighting Course at Macomb Community College

- Used three CAAT Seed Funding, Kettering-Developed modules
- New Course: PRDE 2918 – Advanced Materials, 48 contact hours
- Taught as part of Michigan Advanced Technician Training (MAT<sup>2</sup>) Program
- Good student success
  - 4 A-, 3 B+, 2 B, 1 B-

## CAAT Seed Funding Courses and Modules on Connected/Automated Vehicles

<b>Partner #</b>	<b>Institution</b>	<b>Date</b>	<b>Modules</b>	<b>Courses</b>
11	Jackson State University	2016	1	2
15	Springfield Technical Community College	2017		1
18	Kettering University	2019		1
<b>Totals</b>			<b>1</b>	<b>4</b>

# Let's Look at an Example of the Results of a Seed Funded Course on Connected/Automated Vehicles

- Connected, Automated, and Intelligent Vehicles
- Created by Prof. Gary Mullett of Springfield Technical Community College
  - CAAT paid \$20,000
- The course materials are available for free to anyone at the CAAT web site
  - Comprehensive syllabus with learning outcomes, course outline, and course map
  - 15 PowerPoint lectures
  - Quizzes and Projects

<http://autocaat.org/webforms/ResourceDetail.aspx?id=4551>

# All CAAT Seed Funding Materials are Available on the CAAT web Site for **Free!!!**

- [http://autocaat.org/Educators/Seed\\_Funding/Funded\\_Programs/](http://autocaat.org/Educators/Seed_Funding/Funded_Programs/)

<b>Topic</b>	<b>Modules</b>	<b>Courses</b>
Hybrid and/or Electric Vehicles	11	3
STEM	1	1
Connected, Automated Vehicles	1	3
Lightweighting		7
Experimental Testing		1
<b>Total</b>	<b>13</b>	<b>15</b>

# Auto Industry Message to CAAT

- We need technicians
- We won't hire traditional service technicians
- We will hire your electronics technicians, but.... we have to train them on automotive skills
- We want you to educate a new type of automotive technician that we (OEMs and suppliers) can hire directly out of college
  - Vehicle Development Technician (VDT)



# Collaborating with Industry CAAT Created A New Associate of Applied Science Degree in Automotive Technology

- VDT needs to learn additional skills in addition to traditional service technician mechanical skills
  - Electronic
  - Computer
  - Experimental testing
- Combine courses from Automotive Technology, Engineering Technology, and Information Technology
- Two new courses are also needed
  - Connected/Automated Vehicles
  - Vehicle Experimental Testing

# CAAT Seed Funding Process was used to Develop Two New Courses Needed for the VDT Degree

- Connected, Automated Vehicles, and Intelligent Vehicles
  - Based on Springfield Technical Community College, #15 (became AUTO 2000 at Macomb Community College)
- Vehicle Experimental Testing
  - Based on University of Alabama, Birmingham, #17 (became ELEC 2310 at Macomb Community College)

# Vehicle Development Technician (VDT)

- 2-year Associate of Applied Science Degree in Automotive Technology
- Will work with engineers at an OEM or supplier
- Will work on test and prototype systems – no service manual
- In addition to mechanical skills, has skills in
  - Electronics
  - Information technology
  - Experimental testing
- Began Fall 2018 at Macomb Community College
  - [http://ecatalog.macomb.edu/?\\_ga=2.206542995.1092588604.1552394959-311990549.1547492829](http://ecatalog.macomb.edu/?_ga=2.206542995.1092588604.1552394959-311990549.1547492829)

# Automotive Technology-Vehicle Development Technician Associates Degree

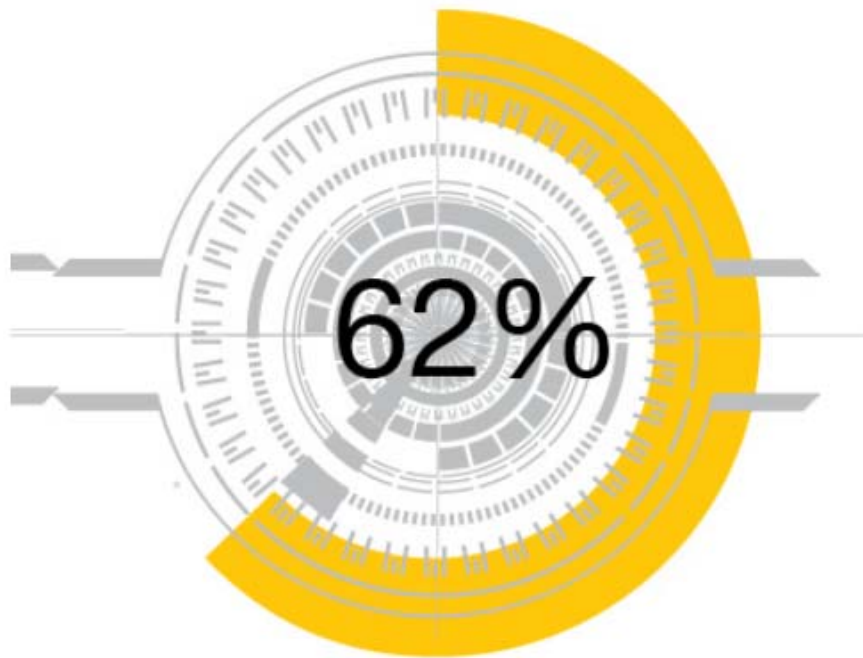
Course and Sequence	Course Title	Semester	Semester	Semester	Semester	Credits
		1	2	3	4	
AUTO-1000	Automotive Systems	3				3
AUTO-1040	Automotive Electrical I		3			3
AUTO-1050	Automotive Electrical II			3		3
AUTO-1100	Automotive Brake Systems			3		3
AUTO-1130	Automotive Steering and Suspension			3		3
AUTO-1200	Automotive Engines		3			3
TMTH-1150	RCL Analysis	4				4
ELEC-1161	Electronic Technology 1	3				3
ELEC-1171	Electronic Technology 2	3				3
ELEC-1211	Digital Electronics Basics		3			3
ELEC-2150	LabVIEW Basics 1			3		3
ITCS-1140	Intro. to Programing Design & Development		4			4
ITNT-1500	Principles of Networking			4		4
PRDE-1250	Basic Blueprint Reading				2	2
<b>ELEC-2310 NEW</b>	<b>Vehicle Experimental Testing</b>				4	4
<b>AUTO-2000 NEW</b>	<b>Connected, Automated &amp; Intelligent Vehicles</b>				3	3
<b>Core Hours Total</b>		<b>13</b>	<b>13</b>	<b>16</b>	<b>9</b>	<b>51</b>
Gen Ed, Group I	ENGL 1180 (4) or ENGL 1210 (3)	3				3
Gen Ed, Group II	PHYS 1180 (recommended)		4			4
Gen Ed, Group III	ECON 1160 (recommended)				3	3
Gen Ed, Group IV	ENGL 2410 (recommended)				3	3
Gen Ed, elective	Gen Ed elective of 2 or more credits				2	2
<b>General Ed Total</b>		<b>3</b>	<b>4</b>	<b>0</b>	<b>8</b>	<b>15</b>
<b>Grand Total</b>		<b>16</b>	<b>17</b>	<b>16</b>	<b>17</b>	<b>66</b>

# CAAT Identified the Need for an Automotive Cybersecurity Course

- Connected Vehicles: vehicles are becoming nodes on the Internet of Things
  - GPS, wireless, OTA, DLC attack surfaces
- Vehicle software is not keeping pace with automotive technology
  - Cybersecurity needs to be considered in the initial design, not added in afterwards

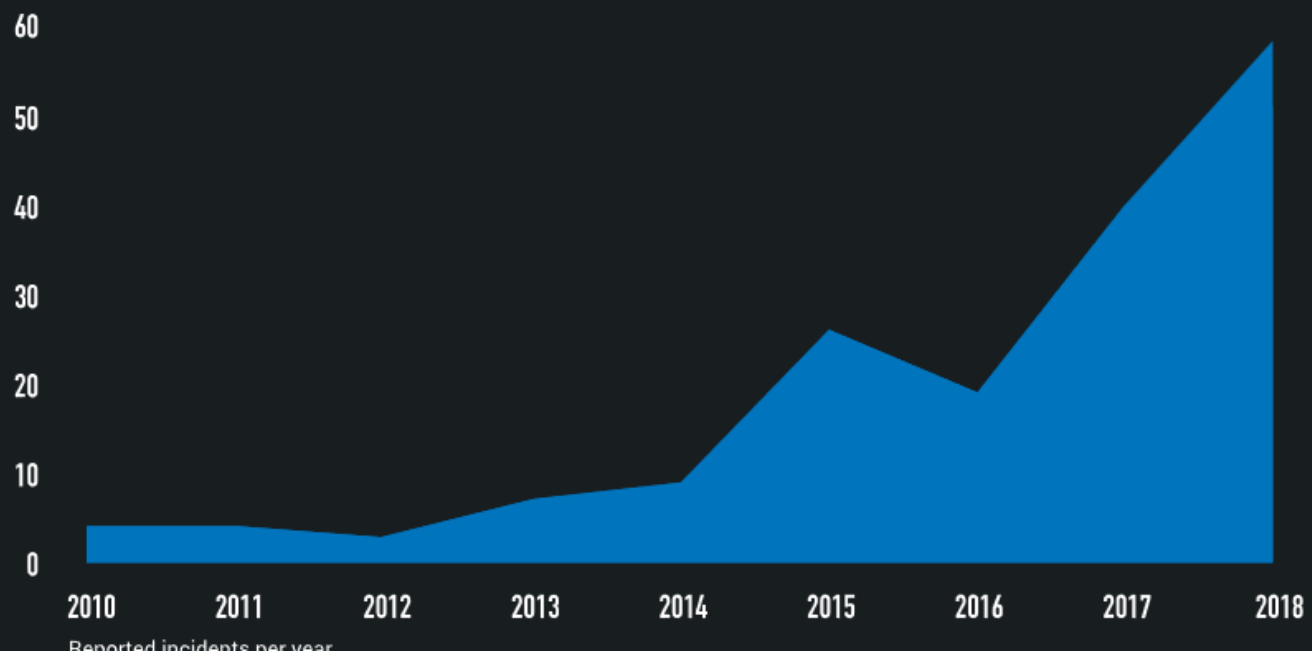
[https://www.sae.org/binaries/content/assets/cm/content/topics/cybersecurity/securing\\_the\\_modern\\_vehicle.pdf](https://www.sae.org/binaries/content/assets/cm/content/topics/cybersecurity/securing_the_modern_vehicle.pdf)

## More Data and Connectivity of Vehicles Increases the Risk of Cyber-Attacks



of respondents think it is likely or very likely that malicious attacks on their software or components will occur within the next 12 months

### RAPID GROWTH IN CYBER-ATTACKS ON SMART MOBILITY 2010-2018



# Keeping Vehicles out of Bad Headlines

- HACKERS REMOTELY KILL A JEEP ON THE HIGHWAY—  
WITH ME IN IT
- **Report warns of possible mass casualties from automotive cyberattacks**
- GM TOOK 5 YEARS TO FIX A FULL-TAKEOVER HACK IN MILLIONS OF ONSTAR CARS
- **Vehicle Cyber Attacks Rise Six-Fold, Exposing Digital Weakness**



# Automotive Cybersecurity

- NHTSA
  - Cybersecurity, within the context of road vehicles, is the protection of automotive electronic systems, communication networks, control algorithms, software, users, and underlying data from malicious attacks, damage, unauthorized access, or manipulation.

## ADDITIONAL RESOURCES

NHTSA AND VEHICLE  
CYBERSECURITY PDF, 196.08 KB

AUTOMATED VEHICLES  
SYMPOSIUM 2016

CYBERSECURITY BEST PRACTICES  
FOR MODERN VEHICLES PDF, 2.69  
MB

FEDERAL REGISTER NOTICE ON  
AUTOMOTIVE CONTROL SYSTEMS

AUTOMOTIVE CYBERSECURITY  
TOPICS & PUBLICATIONS

CRASH AVOIDANCE TECHNICAL  
PUBLICATIONS

ELECTRONIC SYSTEMS  
PERFORMANCE IN PASSENGER  
MOTOR VEHICLES

VEHICLE CYBERSECURITY  
ROUNDTABLE

<https://www.nhtsa.gov/crash-avoidance/automotive-cybersecurity>

# CAAT Development of Automotive Cybersecurity Course Using Seed Funding

- Re-vamp CAAT seed funding model
- Step 1: CAAT prepares course outline
  - Research, webinars, meetings, books, journal articles
  - identify and solicit input from experts
- Step 2: Issue RFP on CAAT web site with instructions
  - 8 proposals received
- Step 3: Choose best proposal
- Step 4: Contract issued, March 4, 2019
  - Kettering University
- Step 5: Review course materials, approve, and post for free use on CAAT web site on August 7, 2019

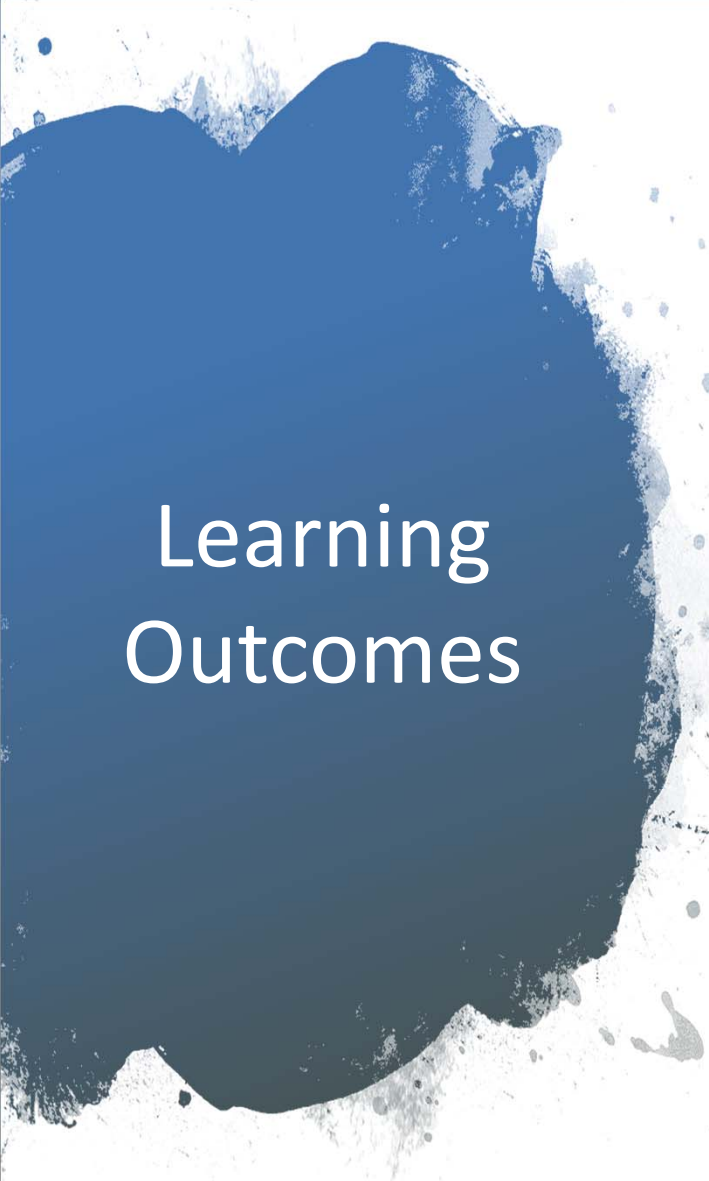
Kettering  
University  
Proposal  
was  
Funded  
by CAAT

Prof. Mehrdad  
Zadeh, Electrical and  
Computer Systems  
Department

Prof. Craig Hoff,  
Dean, Mechanical  
Engineering

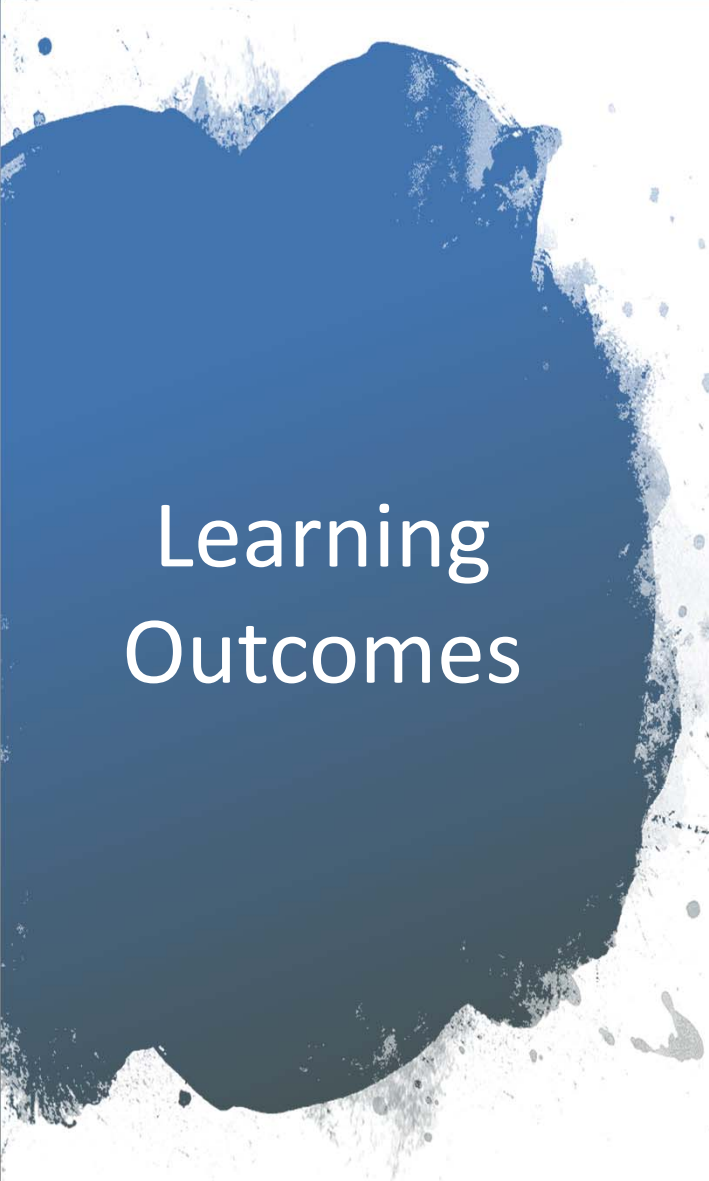
# Course Outline

1. Understanding Threat Models
  - Identify areas with the highest risk components
  - Threat modeling & identification
  - Threat rating systems
2. Bus Protocols & Vehicle Communication
  - CAN bus and diagnostic link connector (DLC) - OBD-II
  - CAN Bus Packet Layout
  - Media Oriented Systems Transport (MOST)
  - SocketCAN interface
  - Diagnostics/Logging, CAN Security, ISO-TP protocol
  - SAE J1698 Standard
3. Automotive Electronics and ECUs
  - Introduction to ECUs, software, and firmware
  - ECU Hacking
4. Attacking Vehicles
  - Classes of attack vectors
  - SAE J2534 & tools
  - In-vehicle infotainment (IVI) system & remote attacking
5. Defining Frameworks for Cybersecurity in Vehicles
  - J3061
  - ISO 21434
6. Attacking Connected/automated vehicles
  - V2V and V2I communication
  - IEEE 1609 & Wireless Access in Vehicular Environments (WAVE)
  - Attacking Wireless Systems
  - Potential attacks on automated vehicles
7. Protecting Vehicles from Attacks
  - Cybersecurity protection methods
  - Penetration testing
  - Security Credentials Management System (SCMS)



# Learning Outcomes

- Understand potential cybersecurity threats for automotive systems;
- Identify areas in cars with the highest risk components;
- Understand threat modeling and identification in the automotive industry;
- Understand the basics of threat rating systems for the cybersecurity of cars;
- Become familiar with the various types of bus protocols and communications in vehicles;
- Understand the concept of diagnostics/logging with security considerations;
- Become familiar with important ISO and SAE standards from cybersecurity point of view and the roll of various organizations in the development and evolution of these standards;
- Understand the basic concepts of automotive electronics and ECU from cybersecurity point of view;
- Become familiar with ECU hacking and the roles of software and firmware in the hacking process;
- Understand various methods of attacking vehicles;



# Learning Outcomes

- Be familiar with classes of attack vectors in the current automotive industry;
- Understand the fundamental principles of protocols and standards related to attacking vehicles;
- Understand the In-vehicle infotainment (IVI) system
- Become familiar with several remote attacking methods;
- Become familiar with the concepts and standards for defining frameworks regarding cybersecurity of vehicles;
- Understand the fundamentals of attacking connected/automated vehicles;
- Become familiar with basics of V2V and V2I communication technology;
- Become familiar with important standards and protocols regarding wireless access in vehicles;
- Understand the potential for attacks on automated vehicles;
- Become familiar with cybersecurity protection methods;
- Understand penetration testing and related methods;

# Course Materials

Comprehensive syllabus

Seven Lectures

Homework for each topic

Quizzes for each topic

Experiments

Projects

# To Download CAAT Course Materials for Free

[http://autocaat.org/Educators/Seed\\_Funding/Funded\\_Programs/](http://autocaat.org/Educators/Seed_Funding/Funded_Programs/)



# Summary

- Vehicles are becoming electro-mechanical devices controlled by computers
- Automotive service technicians will need enhanced electronic, software, and troubleshooting skills to maintain and repair future vehicles
  - The step to level 3 autonomy is very near (it may be here already)
- Vehicle development technicians (VDTs), with enhanced electronic, software, and laboratory testing skills is needed by OEMs and suppliers to assist engineers in the development of highly automated and highly electrified vehicles
  - The step to level 4 and 5 autonomy is coming
- Macomb Community College in collaboration with CAAT has begun an **Automotive Technology-Vehicle Development Technician** degree program
  - It has a connected/automated vehicle course, AUTO 2000
  - It has an automotive testing course, ELEC 2310
- Foundational STEAM skills are important foundational skills needed by both vehicle service and development technicians as vehicles become computerized robotic devices
  - We need to get this message out to youngsters (and parents)

# The Automotive Future

- Electrified
- Uses sophisticated sensors
- Electronically controlled (automated)
- Connected
- Environmentally friendly, sustainable, safe, and secure
- Coming fast

## Stay Connected with CAAT

- Visit our website at [www.autocaat.org](http://www.autocaat.org)
  - Sign up for our monthly newsletter
  - Follow us on social media
  - Utilize our free course resources
    - Connected/Automated Vehicles
    - Lightweighting
    - Testing
    - Electric Vehicles and Alternative Fuels
- [http://autocaat.org/Educators/Seed\\_Funding/](http://autocaat.org/Educators/Seed_Funding/)

**Come to the free CAAT Conference on May 8, 2020**

We can **evade reality**, but we cannot evade the consequences of evading reality.

-- Ayn Rand

May you live in interesting times.

-- Purported Chinese Curse

## Contact Information

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Thank You!



Questions?

# Backup Slides

## Vehicle Development Technician Degree Combines Automotive Technology, Engineering Technology, and Information Technology Courses

<b>Automotive Systems</b>	<b>Course</b>	<b>Credits</b>
Introduction	AUTO 1000 Automotive Systems	3
Transmissions	(drop)	
Engines	AUTO 1200 Automotive Engines	3
Brakes	AUTO 1100 Automotive Brake Systems	3
Chassis	AUTO 1130 Automotive Steering and Suspension	3
Electrical-Electronics	AUTO 1040 Automotive Electrical I	3
	AUTO 1050 Automotive Electrical II	3
Other	<b>AUTO 2000 Connected, Automated, Intelligent Vehicles (NEW COURSE)</b>	3
<b>Engineering Technology/Electronics</b>		
Fundamentals	TMTH 1150 RCL Analysis	4
	ELEC 1161 Electronic Technology 1	3
	ELEC 1171 Electronic Technology 2	3
Applications	ELEC 1211 Digital Electronics Basics	3
	ELEC 2150 LabVIEW Basics 1	3
<b>Software</b>	ITCS 1140 Intro. to Program Design & Development	4
<b>Networking</b>	ITNT 1500 Principles of Networking	4
<b>Testing</b>	<b>ELEC 2310 Vehicle Experimental Testing (NEW COURSE)</b>	4
<b>Product Design</b>	PRDE 1250 Basic Blueprint Reading	2
<b>Science Elective</b>	PHYS 1180 Physics (recommended)	4



# National Automotive Service Task Force (NASTF)

- Formed to connect OEMs and independent techs
- Vehicle Security Professional (VSP) and Service Data Release Model (SDRM)
  - aftermarket access to security sensitive information related to automobiles, including key codes, PIN numbers, immobilizer reset information and similar types of information
  - Locksmiths and service technicians qualified in vehicle security system repairs need a subscription to the NASTF VSP
- Example: J2534, re-flashing
- Note: this is not what is meant by Vehicle Cybersecurity